

Montera clients get measurable results quickly!



We work with a wide range of organizations



We bring a wealth of experience



We help you get results quickly

Montera gives you the tools to improve management visibility and operational synchronization to rapidly solve persistent problems related to lead times, forecasting, inventory, capacity, on-time delivery, speed of product development — even your market focus.

Companies that work with us typically:

Increase delivery performance to

99%

Reduce inventory (and release cash) by at least

25%

Increase capacity by

25%

Reduce lead times by

50%

Increase product availability to

98%

Our technology and strategies are all based on proven Theory of Constraints (TOC) & Lean Thinking, and TOC applications such as Drum-Buffer-Rope, Demand Driven Replenishment, Critical Chain and Throughput Economics.



Flow Management System / Roadrunner Expansion Pack Implementation Results

Client	Scale	Sales	Inventory \$ Reduction	Inventory Turns Increase (from x to x)	Product Availability (from x to x)	Lead Time Reduction	On-Time Delivery (from x to x)
Industrial Manufacturer	5 plants & 17 whs	\$200M	-60%	5.6x to 14x	n/a	-80%	n/a
Food Manufacturer	2 plants	\$100M	-50%	5.4x to 10x	70% to 92%	-30%	n/a
HI-Tech Manufacturer	1 plant	\$120M	-50%	2.1x to 4.2x	65% to 97%	50%	85% to 97%
Electronics Manufacturer	1 Plant	\$50M	-40%	6.7x to 11x	n/a	-40%	85% to 96%
Automotive Parts Supplier	1 Plant	\$160M	-30%	9x to 12x	n/a	-30%	85% to 96%
Industrial Manufacturer	4 plants & 6 whs	\$100M	-30%	6.1x to 8.5x	85% to 96%	-25%	85% to 92%
Industrial Manufacturer	1 plant	\$20M	-30%	5.5x to 8.3x	n/a	-50%	53% to 90%
Food Manufacturer	1 plant	\$20M	-25%	5x to 6.7x	n/a	-66%	89% to 99%
Electronics Manufacturer	1 plant	\$30M	-25%	8x to 12x	92% to 98%	n/a	n/a
Industrial Manufacturer	4 plants & 2 whs	\$250M	-25%	4.5x to 6.1x	72% to 95%	-150%	77% to 94%
Food Manufacturer	1 plant	\$35M	-20%	12x to 15x	92% to 98%	n/a	n/a



RoadRunner Rx Implementation Results

Client	Scale	Sales	Inventory \$ Reduction	Inventory Turns Increase (from x to x)	Inventory Availability (from x to x)
Industrial Manufacturer and Distributor	5 plants and 17 warehouses	\$200M	-60%	5.6x to 14x	n/a
Food Manufacturer	2 plants	\$100M	-50%	5.4x to 10x	70% to 92%
Hi-Tech Manufacturer	1 plant	\$120M	-50%	2.1x to 4.2x	65% to 97%
Automotive Parts Supplier	1 plant	\$25M	-40%	6.7x to 11x	n/a
Automotive Parts Supplier	1 plant	\$160M	-30%	9x to 12x	n/a
Industrial Manufacturer	4 plants and 6 warehouses	\$100M	-30%	6.1x to 8.5x	85% to 96%
Industrial Manufacturer	1 plant	\$20M	-30%	5.5x to 8.3x	n/a
Food Manufacturer	1 plant	\$20M	-25%	5x to 6.7x	n/a
Food Manufacturer	1 plant	\$20M	-25%	8x to 11x	90% to 98%
Industrial Manufacturer	4 plants and 2 warehouses	\$250M	-25%	4.5x to 6.1x	72% to 95%
Food Manufacturer	1 plant	\$35M	-20%	12x to 15x	92% to 98%

“Roadrunner Rx Inventory Management Service is steadily reducing our on-hand inventory: the most recent service centre we added had a 28% reduction in the first three months.

Director of Operations, North American manufacturer

“Theory of Constraints is my ‘weapon of choice’ to complete large business transformations and maximize shareholder value. TOC and Roadrunner software together significantly increase velocity and flow through your business.”

Harold Karp, former CEO of several global manufacturing organizations

**Ready to accelerate your organization’s performance?
Let’s connect!**